



- NOTES
1. ▲ NOTED PARTS MUST BE FASTENED WITH #242 (BLUE) LOCTITE
 2. △ NOTED PART MUST BE SEALED WITH (CLEAR) SILICONE SEALANT TO ITEM #1
 3. ITEMS #15 & #16 SHOULD BE CRIMPED TO PROPER TIGHTNESS BEFORE ASSEMBLY.
 4. ALL FASTENERS HAVE TO BE STAINLESS STEEL UNLESS OTHERWISE SPECIFIED.

4" METAL ANGLE HEAD REPAIR KIT

ITEM NO.	QUANTITY	PART NO.	DESCRIPTION
▲ 24	6	809400	SOCKET HEAD SET SCREW (#10-32 X 3/16)
▲ 23	8	809398	SOCKET HEAD SET SCREW (#10-32 X 1/2)
▲ 22	2	809196	SOCKET HEAD SET SCREW (#8-32 X 1/4)
21	2	809171	PAN HEAD SCREW (10-32 X 3/16)
20	1	808878	SOCKET HEAD SET SCREW (#6-32 X 3/16)
19	2	808907	PAN HEAD SCREW (#6-32 X 1/4)
18	1	809023	PAN HEAD SCREW (#6-32 X 5/8)
17	1	808672	PAN HEAD SCREW (#4-40 X 3/8)
▲ 16	1	10449	FRONT GUIDE CLIP ASSY. 4" A.H.
▲ 15	1	10448	REAR GUIDE CLIP 4" A.H.
14	2	10443	SHOULDER SCREW
13	2	10439	LEAF SPRING ANCHOR
▲ 12	2	10438	SIDE BLADE
▲ 11	2	10435	REAR BLADE
10	1	10424-501	LEAF SPRING (LARGE)
9	1	10422-501	LEAF SPRING (SMALL)
8	1	10420	SPRING CLIP
7	1	10419	BEARING CAP
5	2	10415	STOP
4	1	10414-2	ANGLE FRAME (L.H.)
3	1	10414-1	ANGLE FRAME (R.H.)
2	1	10412	BALL CUP
1	1	10410	BODY

LIST OF MATERIAL			
DRY WALL TOOL	TOLERANCES UNLESS OTHERWISE SPECIFIED	HEAT TREAT:	REVISION LETTER: B
DECIMALS .XX ± .03	ANGLES ± 1/2°	SURFACE FINISH:	
BREAK ALL SHARP EDGES			
DRAWN	APPROVED	DATE	HAWK INDUSTRIES, INC. 134 E. 2nd St. - Long Beach, Calif. 90802 "Manufacturers of the 8000 Series"
CKC		6-14-83	
4" ANGLE HEAD			10440
NEXT ASSY.	REQ'D	SCALE	SHEET 1 OF 1